
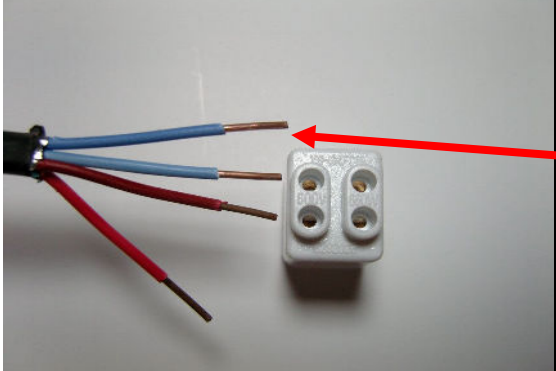
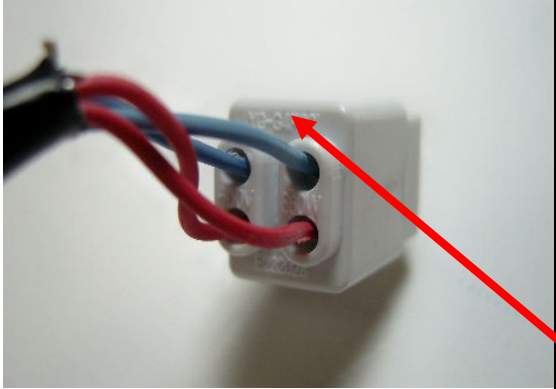

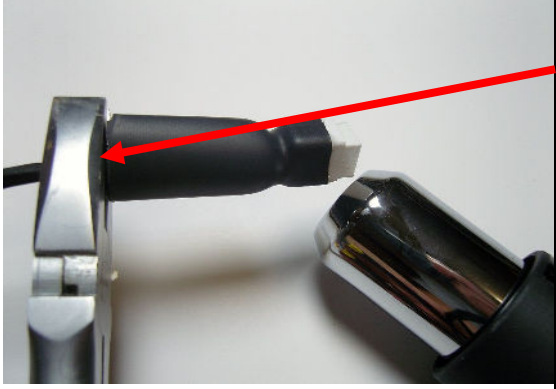


Field Instructions - Loom Plug Retrofit for SLX

CAUTION: Disconnect all power before starting this procedure

<p>You will need these tools: →</p>	<ul style="list-style-type: none"> • Wire Cutters and Strippers • Heat Gun (paint stripper heat gun works well for this procedure) • Wide head pliers (heat protection) • UVR Loom retrofit kit, includes: <ul style="list-style-type: none"> ○ White Gaynor plug ○ Pre-cut Shrink-Wrap tubing
	<p>1. Cut the defective loom (Gaynor) plug completely off so it looks like this</p>
	<p>2. Strip 1.5-2" of the black "outer" jacket and remove the Mylar wrap, etc</p> <p>3. Strip all 4 wires (2 blue and 2 red) to expose ONLY 1/4" of the copper wire</p> <p>NOTE: DO NOT EXPOSE MORE THAN 1/4" OF COPPER WIRE</p>

	<p>4. Push all 4- wires into the Gaynor plug <u>AS SHOWN</u> until copper part of wire is not visible. Wires should be snug and should <u>not</u> pull out when tugged.</p> <p>NOTE: 1- Blue and 1- RED wire should be inserted “per side” of the Gaynor plug (insert wires only per orientation shown in this picture)</p> <p>TIP: Correct orientation of Gaynor is with writing shown on top)</p>
	<p>5. Place the shrink-wrap tubing over the loom wire and halfway down on the Gaynor plug (as shown).</p> <p>TIP: The shrink-wrap tubing will want to move while you heat it – for best results, secure it from moving.</p>
	<p>6. Grasp loom and shrink-wrap tubing with pliers and start to heat from Gaynor plug backwards down the loom.</p> <p>TIP: Using pliers will help protect loom from melting and protects your hands from burns.</p> <p>NOTE: Caution: do not overheat the tubing...it only takes a few seconds for it to shrink to fit.</p>